DULUX RED OXIDE PRIMER



Product Name	Dulux Red Oxide Primer	
Description and Usage	Dulux Red Oxide Primer is a high-quality alkyd-based primer specially developed for rust prevention and protection of steel surfaces against moderate corrosive environment.	
Benefits	 Highly resistant to corrosion Excellent adhesion on steel substrate Good levelling and coverage Good inter-coat adhesion Economical anti-corrosive primer 	
Pack Size	18 Litre, 3.6 Litre and 0.9 Litre	
Colour Range Finish	Red - brown Smooth / Matte	
Film Properties Water Resistance	Resistant to the levels of atmospheric humidity normally experienced in interior & exterior environment.	
Composition (nominal)	Binder: Alkyd ResinSolvent: Thinner	
Volume Solids	White 54 % ± 2	
Drying Times	Single coat at standard thickness:	
Touch Dry	Dependent on temperature and humidity	
Recoat	12 hours at 30° C	
Film Thickness	40 - 50 microns dry film thickness	
Theoretical Coverage	The spreading capacity of this product will vary considerably according to the roughness and porosity of the surface. On smooth surfaces of average porosity $11 - 13.5 \text{ m}^2/\text{litre/coat}$.	
Application	₩ ₽ =⊂	
Thinning	5% - 15% with Thinner depending on the method of application	
Application Data Conventional Spray	Atomizing pressure: 50 psi	

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Cleaning Up	Clean all equipment with Thinner immediately after use.		
Surface Preparation	New Steel: All surfaces to be coated should be clean, dry and free from any contamination. Oil and grease should be removed by solvent cleaning as per SSPC-SP1. Abrasive blast cleaning to Sa 2.5 or mechanical cleaning using hand / power tool minimum of St 2 standard should be done. Repair / Maintenance: Existing paints system should be dry and free from salt and other contaminants. Corroded and / or damaged areas should be blast cleaned to Sa 2 or power tool cleaned to St 3.		
System Information	Surface: Steel	No of coats	
	Dulux Red Oxide Primer Dulux Undercoat Dulux High Gloss Enamel	1 1 1-2	

Health, Safety and Environment Information Product Safety Data Sheet available upon request.

For further information or if you have any concerns about using this product, contact us at:

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