



## NATIONAL STUCCO FILLER

<b>PRODUCT DESCRIPTION</b>	National Stucco Filler is a PVA Copolymer based high solid putty, with graded fillers. It is a homogeneous, thick paste having excellent body filling and very good coverage. National Stucco Filler has very fast and excellent sandability with very good recoatability. It smoothly covers the surface imperfections or dents and provides a leveled smooth finish. It is a general purpose, economical filler for interior applications. It contains anti fungal and anti bacterial additives.
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<b>RECOMMENDED USES</b>	National Stucco Filler is recommended as an interior body filling or surface leveling putty for concrete, plaster, gypsum, masonry works etc. This can be used for filling up open grains of hard wood, MDF and other wooden surfaces, to obtain a smooth even surface. Mostly used in the carpentry work as repair and dent filler. It is highly recommended as a surface leveling putty for concrete surfaces. It is always to be used as an undercoat only.
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### TECHNICAL DATA

<b>COLOUR, DRY FILM</b>	White
<b>FINISH, DRY FILM</b>	Matt - Smooth
<b>VOLUME SOLIDS (ASTM D2697)</b>	58 ± 2%
<b>SPECIFIC GRAVITY</b>	1.69 ± 0.05
<b>THEORETICAL SPREADING</b>	6 M <sup>2</sup> /LTR (Depends on the surface)
<b>RECOMMENDED DFT (DRY FILM)</b>	100 Microns/Coat
<b>RECOMMENDED WFT (WET FILM)</b>	170 Microns/Coat
<b>FLASH POINT</b>	Water Base

### DRYING TIME

Drying time @ 30°C (Temperature, humidity, air movement, film thickness and number of coats all affect the drying time.)	
<b>TOUCH DRY</b>	45 – 60 minutes
<b>DRY TO RECOAT</b>	3 – 4 hours
<b>FULL DRY</b>	6 – 8 hours

### ADVANTAGES

<b>NATIONAL STUCCO FILLER</b>	Excellent sandability and very good recoatability; excellent body filling, ready for use type, easy application, good coverage, economical.
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**APPLICATION INSTRUCTION**

<b>SURFACE PREPARATION</b>	Before application, the surface should be sound, clean and free from oil, grease, loose particles, dust, etc. Application can be done by the recommended application methods.
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**APPLICATION DATA**

<b>APPLICATION METHOD</b>	Putty knife, glazing knife, scrapper etc.
<b>CLEANING/THINNING</b>	Water
<b>THINNER (VOLUME)</b>	Ready for use
<b>CONV. SPRAY REQUIREMENTS</b>	NA
<b>AIRLESS SPRAY REQUIREMENTS</b>	NA
<b>NOZZLE SIZE</b>	NA
<b>MIXING RATIO (BY VOLUME)</b>	NA
<b>POT LIFE @ 30°C (100 ml)</b>	NA

**SYSTEM**

<b>RECOMMENDED SYSTEM</b> To be applied on prepared surface.	National PVA Primer for Masonry	: 1 coat
	(OR)	
	National PVA Primer White for Masonry	: 1 coat
	(OR)	
	National Acrylic Primer White	: 1 coat
	National Stucco Filler	: 2 coats
National Recommended System.		

**NATIONAL/INTERNATIONAL TEST CERTIFICATES**

Sr. No.	Test Description	Test Reference	Compliance
1	VOC	ISO 11890 – 2 USEPA – 24 GC - FID	Local Regulatory Requirements
2	Heavy Metals (Mercury, Lead, Cadmium, Hexavalent Chromium/ Arsenic,/ Antimony)	ISO 3856 / ISO 2590 / ICP – OES	Local Regulatory Requirements
3	TBT / TPT / Halogenated / Hydrocarbon / Aromatic Hydrocarbon	ISO 17353 / ASTM D 4457 / ASTM D 3257	Local Regulatory Requirements
4	Formaldehyde	ASTM D 6191	Local Regulatory Requirements



**ADDITIONAL DATA**

<b>SHELF LIFE @ 30°C</b>	18 months, in original sealed container, with proper storage conditions.
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**HEALTH & SAFETY**

<b>SAFETY PRECAUTIONS</b>	Generally, most of the water base paints are quite safe to handle with due precautions. As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and mask etc. Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner. Eye should be flushed with fresh water. Avoid inhalation of vapours and paint mist by wearing suitable mask. In the event of ingestion and eye contact, seek medical attention immediately. Painting must be carried out in well-ventilated area. Local safety regulations to be followed.
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**STORAGE & HANDLING**

<b>STORAGE</b>	Store the paint in proper storage conditions as per the local regulations. Keep the paint container in sealed condition under shed, away from direct sunlight and extreme temperatures. Do not keep paint material near to any ignition sources. Do not put back the half or unused material back in original container, containing the supplied paint, to avoid contamination. Handle with care. Stir well before use.
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**NOTE:** We warranty only the quality of our product and this data sheet is based on results obtained from experience and tests. We reserve the right to change data without prior notice. For surface preparation, safety details refer specifier and safety data.

This data sheet supersedes all previous issued.  
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