



**TECHNICAL DATA SHEET**

**AMBER POLYURETHANE WOOD PRIMER (4:1)**

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| <b>PRODUCT DESCRIPTION</b> | Two pack, polyurethane base primer, with excellent water resistance. The dry film is having excellent adhesion to wooden surfaces. The product is recommended for interior and exterior applications, even in marine conditions. |
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| <b>RECOMMENDED USES</b> | Wooden surfaces for all architectural purposes, where reasonably high degree of filling is required. Useful for production line jobs. |
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**TECHNICAL DATA**

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| <b>COLOUR, DRY FILM</b>           | White                                      |
| <b>FINISH, DRY FILM</b>           | Smooth, Glossy / Semi glossy / Matt        |
| <b>VOLUME SOLIDS (ASTM D2697)</b> | 40 ± 2%                                    |
| <b>SPECIFIC GRAVITY</b>           | 1.35 ± 0.05 (Mixed)                        |
| <b>THEORETICAL SPREADING</b>      | 10 M2 /LTR                                 |
| <b>RECOMMENDED DFT (DRY FILM)</b> | 40 Microns/Coat (Minimum) depends on wood  |
| <b>RECOMMENDED WFT (WET FILM)</b> | 100 Microns/Coat (Minimum) depends on wood |
| <b>FLASH POINT</b>                | 25°C                                       |

**DRYING TIME**

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| Drying time @ 30°C (Temperature, humidity, air movement, film thickness and number of coats all affect the drying time). |                 |
| <b>TOUCH DRY</b>   | 10 – 15 minutes |
| <b>DRY TO RECOAT</b>   | 1 hour          |
| <b>HARD DRY</b>  | 1 hour          |



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### ADVANTAGES

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| <b>AMBER POLYURETHANE WOOD PRIMER WHITE (4:1)</b> | Two pack system with long pot life, easy to apply, good coverage, excellent adhesion to wooden surfaces, excellent flexibility, and impact resistance |
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### APPLICATION INSTRUCTION

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| <b>SURFACE PREPARATION</b> | Before application, the surface should be sound, clean and free from oil, grease, loose particles, dust, etc. Application can be done by the recommended application methods. |
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### APPLICATION DATA

|                                 |   |
|---------------------------------|---|
| <b>APPLICATION METHOD</b>       | Conventional Spray or Auto spray  |
| <b>CLEANING/THINNING</b>        | Amber Polyurethane Thinner  |
| <b>THINNER (VOLUME)</b>         | 15 – 20% depending on method of applications                            |
| <b>CONV. SPRAY REQUIREMENTS</b> | Possible  |
| <b>MIXING RATIO (BY VOLUME)</b> | Base : Hardener 4:1 (Mix properly, keep for 10 – 15 minutes before use) |
| <b>POT LIFE @ 30°C (100 ml)</b> | 8 hours   |

### SYSTEM

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| <b>RECOMMENDED SYSTEM</b><br>To be applied on prepared surface. | For Wooden surface                         |        |
|   | Amber Polyurethane Wood Primer White (4:1) | 1 coat |
|   | Amber Polyurethane Wood Topcoat (4:1)      | 1 coat |

### ADDITIONAL DATA



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| <b>SHELF LIFE @ 30°C</b> | 18 months, in original sealed container, with proper storage conditions. |
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## HEALTH & SAFETY

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| <b>SAFETY PRECAUTIONS</b> | As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and mask etc. Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner. Eye should be flushed with fresh water. Avoid inhalation of vapours and paint mist by wearing suitable mask. In the event of ingestion and eye contact, seek medical attention immediately. Painting must be carried out in well-ventilated area. This product contains flammable materials and should be kept away from the sparks and open flames, smoking in the area should not be permitted. Local safety regulations should be followed. |
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## STORAGE & HANDLING

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| <b>STORAGE</b> | Store the paint in proper storage conditions as per the local regulations. Keep the paint container in sealed condition under shed, away from direct sunlight and extreme temperatures. Do not stock paint material near to any ignition sources. Do not put back the half or unused material back in original container, containing the supplied paint, to avoid contamination. Handle with care. Stir well before use. |
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