



TECHNICAL DATA SHEET

AMBER ACRYLIC PRIMER (W.B.)

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| PRODUCT DESCRIPTION | Amber Acrylic Primer (W.B.) is an alkali resistant, high quality special acrylic emulsion primer for masonry surfaces. It has excellent adhesion to the surface and has good penetrating property. It provides an excellent base for subsequent coats. It is a water based interior/exterior primer with excellent alkali resistance. It contains anti fungal and anti bacterial additives. |
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| RECOMMENDED USES | As an alkali resistant penetrating primer for interior/exterior surfaces such as cement plasters, concrete and brick works. Prior to apply, suitable surface preparation is needed. National Acrylic Primer (W.B.) can also be used for surfaces like wood, asbestos, and gypsums. Highly recommended as an essential primer for National Shield series of topcoats. The surfaces should be dry and free from any contamination prior to primer application. |
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TECHNICAL DATA

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| COLOUR, DRY FILM | White and Pastel Colours |
| FINISH, DRY FILM | Smooth / Matt |
| VOLUME SOLIDS (ASTM D2697) | 35 ± 2% |
| SPECIFIC GRAVITY | 1.37 ± 0.05 |
| THEORETICAL SPREADING | 11.5 – 10.0 M2 /LTR |
| RECOMMENDED DFT (DRY FILM) | 30 – 35 Microns/Coat (Depends on surface penetration) |
| RECOMMENDED WFT (WET FILM) | 85 – 100 Microns/Coat |
| FLASH POINT | Water Base |

DRYING TIME

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| Drying time @ 30°C (Temperature, humidity, air movement, film thickness and number of coats all affect the drying time). | |
| TOUCH DRY | 20 – 30 minutes |
| DRY TO RECOAT | 1 – 2 hours |
| HARD DRY | 4 – 6 hours |



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ADVANTAGES

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| AMBER ACRYLIC PRIMER (W.B.) | Excellent alkali resistance, excellent adhesion to surfaces, good penetration, excellent base coat for subsequent coats, suitable for exterior surfaces, special acrylic based binder, good coverage. |
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APPLICATION INSTRUCTION

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| SURFACE PREPARATION | Before application, the surface should be sound, clean and free from oil, grease, loose particles, dust, etc. Application can be done by the recommended application methods. |
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APPLICATION DATA

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| APPLICATION METHOD | Roller, Brush or Spray |
| CLEANING/THINNING | Water |
| THINNER (VOLUME) | Water 10 – 15% depends on the method of application |
| CONV. SPRAY REQUIREMENTS | Possible |
| AIRLESS SPRAY REQUIREMENTS | Pressure : 2000 – 2500 psi |
| NOZZLE SIZE | 0.018” – 0.020” |
| MIXING RATIO (BY VOLUME) | NA |
| POT LIFE @ 30°c (100 ml) | 8 hours |

SYSTEM

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| RECOMMENDED SYSTEM To be applied on prepared surface. | Amber Acrylic Primer (W.B.) | 1 coat |
| | Amber Acrylic Primer (W.B.) | 1 coat |
| | Amber Stucco Filler (Interior) | 2 coats |
| | OR | |
| | Other Amber Recommended System | |



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ADDITIONAL DATA

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| SHELF LIFE @ 30°C | 18 months, in original sealed container, with proper storage conditions. |
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HEALTH & SAFETY

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| SAFETY PRECAUTIONS | Generally, most of the water base paints are quite safe to handle with due precautions. As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and mask etc. s Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner. Eye should be flushed with fresh water. Avoid inhalation of vapours and paint mist by wearing suitable mask. In the event of ingestion and eye contact, seek medical attention immediately. Painting must be carried out in well-ventilated area. Local safety regulations to be followed |
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STORAGE & HANDLING

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| STORAGE | Store the paint in proper storage conditions as per the local regulations. Keep the paint container in sealed condition under shed, away from direct sunlight and extreme temperatures. Do not stock paint material near to any ignition sources. Do not put back the half or unused material back in original container, containing the supplied paint, to avoid contamination. Handle with care. Stir well before use. |
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